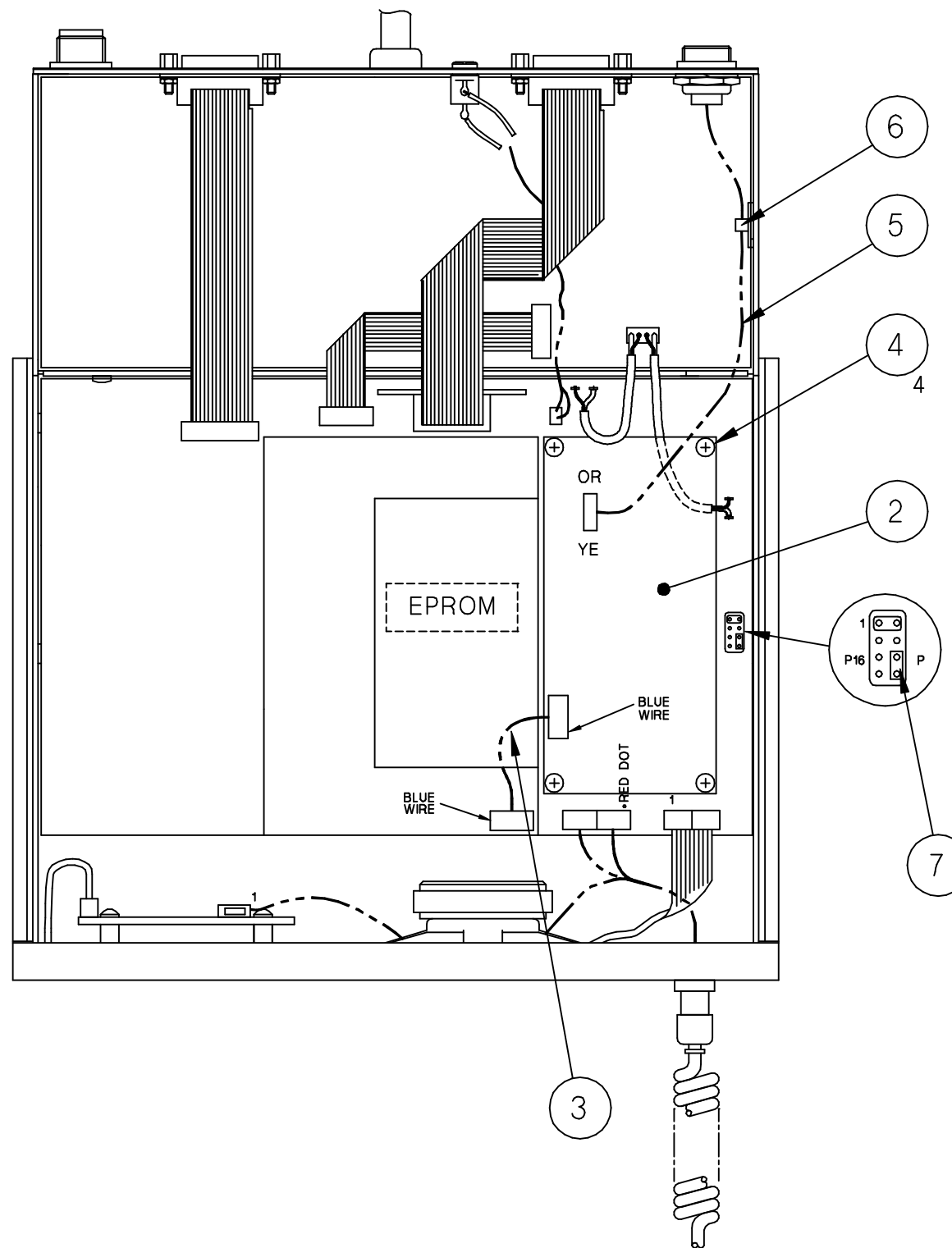


DO NOT SCALE

ITEM	PART No.	DESCRIPTION
1	15-10274-001	FITTING INSTRUCTIONS
2	08-03300	SELECTIVE CALL SDE SDEM
3	08-03331	LOOM SELECTIVE CALL
4	31-23006-501	SCREW M3x6 PAN POZI
5	08-03332	LOOM EXTERNAL ALARM
6	30-05102-001	CLAMP CABLE
7	60-90410-001	JUMPER



**NOTES:**

1. REMOVE BOTTOM COVER.
2. WITH THE PCB (ITEM 2) IN THE CORRECT ORIENTATION, ALIGN WITH THE PLUG ON THE MOTHERBOARD. PUSH THE PCB (ITEM 2) DOWN UNTIL IT LOCATES ON THE SPACERS. SECURE USING THE 4 SCREWS (ITEM 4).
3. CONNECT THE SELECTIVE CALL PCB (ITEM 2) TO THE MICRO PROC. PCB USING ITEM 3. ENSURE CORRECT ORIENTATION OF SOCKETS.
4. CHECK ISSUE No. OF EPROM (TO BE AT LEAST 2.2).
5. REMOVE PLUG BUTTON FROM REAR PANEL.
6. REMOVE THE NUT & WASHER FROM PLUG END OF CABLE (ITEM 5). PASS THE SOCKET END OF THIS CABLE THROUGH THE HOLE IN THE BACK PANEL & LOCATE THE PLUG IN THE HOLE, REPLACE THE NUT & WASHER. CONNECT THE CABLE TO THE SELECTIVE CALL PCB (ITEM 2) AS SHOWN. SECURE CABLE TO THE SIDE BRACKET USING ITEM 6.
7. FIT JUMPER (ITEM 7) TO P16 ON MOTHER PCB AT "P" FOR SHORT PREAMBLE OR POSITION "1" FOR LONG PREAMBLE IN SCANNING SYSTEMS.
8. TEST FOR CORRECT OPERATION (SEE HANDBOOK IF REQUIRED).
9. REPLACE BOTTOM COVER.

FILE No.  
15\10274\_\_1.DWG

DIMENSIONS IN mm

			SCALE NTS	© CODAN PTY LTD, A.C.N. 007 590 605: 2000 TITLE	
	DRN	APJ	DATE 5-2-87	OPTION SDE 8525	
MATERIAL	CHKD	NJA	DATE 9-2-87	DRAWING/DOC NO. A3 15-10274-001	
	APPD	NJA	DATE 10-2-87		
FINISH	TOLERANCES UNLESS OTHERWISE STATED			ISS 1	SHT. 1 OF 1
	2 PLACES DEC. 1 PLACE DEC. ±0.5 0 PLACE DEC. ±1				